

ROCKSOLAR®

**Lithium iron phosphate battery
user manual**

Contents

| | | |
|--|------|----|
| Features of LiFePO ₄ Battery Application Warranty | page | 01 |
|--|------|----|

| | | |
|---|------|----|
| Battery Specification Battery Dimensions | page | 03 |
|---|------|----|

| | | |
|---------------------------------|------|----|
| BMS - Battery Management System | page | 04 |
|---------------------------------|------|----|

| | | |
|---------------|------|----|
| Charging Tips | page | 05 |
|---------------|------|----|

| | | |
|---|------|----|
| State of Charge(SOC) Long-Term Storage | page | 06 |
|---|------|----|

| | | |
|---|------|----|
| Connection Tips Parallel connection of batteries | page | 07 |
|---|------|----|

| | | |
|---|------|----|
| Battery in series Notes for series and parallel connection | page | 08 |
|---|------|----|

| | | |
|--|------|----|
| Characteristics of LiFePO ₄ Battery | page | 09 |
|--|------|----|

| | | |
|------------------------------------|------|----|
| Troubleshooting Warning & Tips. | page | 12 |
|------------------------------------|------|----|

| | | |
|-----------------------------|------|----|
| How to activate the battery | page | 13 |
|-----------------------------|------|----|

Features of LiFePO4 Battery

- **Longer Cycle Life:** Offers up to 20 times longer cycle life and five times longer float/calendar life than lead acid battery, helping to minimize replacement cost and reduce total cost of owner.
- **Lighter Weight:** About 40% of the weight of a comparable lead acid battery. A 'drop in' replacement for lead acid batteries.
- **Higher Power:** Delivers twice power of lead acid battery, even high discharge rate, while maintaining high energy capacity.
- **Wider Temperature Range:** -20°C ~+60°C.
- **Superior Safety:** Automatic protection with internal battery management system. Lithium Iron Phosphate chemistry eliminates the risk of explosion or combustion due to high impact, overcharging or short circuit situation.
- **Increased Flexibility:** Modular design enables deployment of up to four batteries in series and up to ten batteries in parallel.

Application

RV, Electric vehicles, Boat ; Solar/wind energy storage system; UPS, backup power ; Telecommunication; Medical equipment; Lighting.



Warranty

Limited Warranty

ROCKSOLAR LLC, provides a non-transferable warranty to the purchaser of ROCKSOLAR product purchased from an authorized ROCKSOLAR reseller. ROCKSOLAR LLC, warrants to the original consumer purchaser that the ROCKSOLAR product will be free from defects in workmanship and material under normal consumer use during the applicable warranty period identified in the 'Warranty Period' section below, subject to the exclusions set forth below. This warranty statement sets forth ROCKSOLAR's total and exclusive warranty obligation. We will not assume, nor authorize any person to assume for us, any other liability in connection with the sale of our products.



Warranty Period

The warranty period for portable power stations is 12 months, while the warranty period for LiFePO₄ batteries is 11 years. In each case, the warranty period is measured starting on the date of purchase by the original consumer purchaser. The sales receipt from the first consumer purchase, or other reasonable documentary proof, is required in order to establish the start date of the warranty period.

Remedy

ROCKSOLAR's entire liability and your exclusive remedy for any ROCKSOLAR product that is not operating in accordance with its published technical specifications are at ROCKSOLAR's discretion: replace the product at ROCKSOLAR's expense. This warranty obligation is conditioned upon the hardware being returned to the original place of purchase, or another place as directed by ROCKSOLAR, with the original sales receipt attached. You may be required to pay shipping and handling charges, as well as any applicable tariffs, duties, taxes, or other fees. ROCKSOLAR may, at its discretion, provide new or refurbished products.

Limited to Original Consumer Buyer

The warranty on ROCKSOLAR's product is limited to the original consumer purchaser and to any subsequent owner.

LIMITATION OF LIABILITY

ROCKSOLAR shall not be liable for any special, incidental, indirect, or consequential damages whatsoever, including, but not limited to loss of profits, revenue, or data (whether direct or indirect) or commercial loss for breach of any express or implied warranty on your product even if ROCKSOLAR has been advised previously of the possibility of such damages. Some local laws do not allow the exclusion or limitation of special, indirect, incidental, or consequential damages, so this limitation or exclusion may not apply in your jurisdiction.

Exclusions

The warranty does not cover failures resulting from incorrect handling, product modifications, installation, conversion or additions, supplements, operation, natural elements (weather), excessive or deficient energy supply, chemicals, the effect of solid bodies, or deliberate damage. If the Warrantor determines that the problem with the ROCKSOLAR product(s) is not due to a manufacturing defect in the Warrantor's workmanship or materials, or otherwise does not qualify for warranty repair, then the Purchaser will be responsible for all costs incurred by the Warrantor necessary to repair, replace and transport the ROCKSOLAR product(s). ROCKSOLAR's warranty does not apply to the battery cell unless the battery cell is fully charged by you within seven days after you purchase the product and at least every 3 months thereafter.

How to Receive Service

To obtain warranty service, contact our customer service team at support@rocksolars.com.

Battery Specification

| MODEL | LP 12-20 | LP 12-36 | LP 12-50 | LP 12-100 | LP 12-200 | LP 12-300 |
|-----------------------------|--|-------------|-------------|--------------|--------------|--------------|
| Nominal Voltage | 12.8V | | | | | |
| Nominal Capacity | 20Ah | 36Ah | 50Ah | 100Ah | 200Ah | 300Ah |
| Nominal Energy | 256 Wh | 460.8 Wh | 640 Wh | 1280 Wh | 2560 Wh | 3840 Wh |
| Standard Charge Voltage | 14.4V(14.6V Max.) | | | | | |
| Discharge Cut-off Voltage | 9.5-10.8V | | | | | |
| Standard Charge Current | 5A | 6A | 10A | 20A | 40A | 60A |
| Allowed Max. Charge Current | 20A | 36A | 50A | 100A | 160A | 200A |
| Max. Discharge Current | 30A | 40A | 50A | 100A | 160A | 200A |
| Peak Discharge Current @10S | 50A | 60A | 100A | 200A | 200A | 400A |
| Terminal | F13 M3 | F11 M3 | F11 M6 | F12 M6 | F12 M6 | F12 M6 |
| Temperature | Charge temperature: 0°C - +45°C / Discharge temperature: -20°C - +60°C | | | | | |
| Cycle Life | >2000 cycles @1C 100%DOD / >5000 cycles @0.5C 50%DOD | | | | | |

Battery Dimensions

| | | |
|----------|-------------------------|------------|
| LP12-20 | LxWxH=7.12x3.03x6.58 in | TH: 6.58in |
| LP12-36 | LxWxH=7.80x5.11x6.16 in | TH: 6.62in |
| LP12-50 | LxWxH=9.01x5.43x8.26 in | TH: 8.58in |
| LP12-100 | LxWxH=13.0x6.77x8.46 in | TH: 8.66in |
| LP12-200 | LxWxH=20.6x9.37x8.58 in | TH: 8.82in |
| LP12-300 | LxWxH=20.6x9.37x8.58 in | TH: 8.82in |



BMS - Battery Management System

| Protection | | Protection Condition | | Recovery | |
|-------------------------|-------------|----------------------|------------------------|--|------------------|
| Current | Charging | < 1.0C | Temperature Protection | a. Cut Charging 15±5S or b. Discharge > 2A or c. < +50°C and > 0°C or d. Charge Current < 0.5C | |
| | | 1.0~1.5C | Delay 3~10S | | |
| | | 1.5~3.0C | Delay 1~3S | | |
| | | > 3.0C | Delay 50~150mS | | |
| | | | | | |
| | Discharging | < 1.0C | Temperature Protection | a. Cut Discharge 15±5S or b. Charge > 2A or c. < +65°C and > -20°C or d. Discharge Current < 0.5C | |
| | | < 2.0C | Temperature Protection | | |
| | | 3.0~4.0C | Delay 50~150mS | | |
| | | 4.0~10C | Delay 5~15mS | | |
| | | > 10C | Delay 300~800uS | | |
| Voltage | Charging | Battery | ≥14.8V, Delay 1~2S | a. ≤14.0V or b. Discharge > 2A | |
| | | Single Cell | ≥3.65V, Delay 1~2S | a. ≤3.5V or b. Discharge > 2A | |
| | Discharging | Battery | ≤9.6V, Delay 1~2S | a. ≥11.4V or b. Charge > 2A | |
| | | Single Cell | ≤2.3V, Delay 1~2S | a. ≥2.7V or b. Charge > 2A | |
| | temperature | Battery | Charging | ≤0°C or ≥+50°C | ≥+5°C or ≤+45°C |
| | | | Discharging | ≤-20°C or ≥+70°C | ≥-10°C or ≤+60°C |
| BMS | | ≥+90°C | | ≤+80°C | |
| Balance for single cell | | Voltage | ≥3.55V, Delay 1~10S | a. Cut Charging or b. Voltage ≤3.5V | |
| | | Current | 36±10mA | | |

Explain: "C" represents the Battery Nominal Capacity.

Charging Tips

About Charging Voltage

Based on the characteristics of Lithium Iron Phosphate(LiFeP04) batteries, the voltage measured by all LiFeP04 batteries during charging is not the real voltage of the battery. Therefore, after charging and disconnecting the battery from the power source, the voltage of the battery will gradually drop to its real voltage.

If you need to test the real voltage of the battery, please charge and disconnect the power supply and test its voltage after putting it aside for over 15 mins.

Charging Methods

Use 14.6V lithium battery charger to maximize the capacity.

Recommend Charging Voltage:Between 14.2V to 14.6V

Recommend Charging Current:

0.2C The battery will be fully charged in around 5hrs to 100% capacity.

0.5C The battery will be fully charged in around 2hrs to around 97% capacity.

Inverter/Controller

·Select "12V(14.6V)LI(LiFeP04) Mode" or

·Select "User Mode" to enter values according to below parameters:

| | | |
|--------------------|---|------------------------------------|
| CHARGING | Charging Limit Voltage | 14.6V |
| | Over Voltage Disconnect Voltage | 15.0V |
| | Over Voltage Reconnect Voltage | 14.2V |
| | Equalizer Charging Voltage | 14.0V |
| | Float Charging Voltage | 13.8V |
| | Boost Charging Voltage | 13.8V |
| DISCHARGING | Boost Reconnect Charging Voltage | 13.2V |
| | Low Voltage Disconnect Voltage | 10.8V |
| | Low Voltage Reconnect Voltage | 12.4V |
| | Under Voltage Warning Voltage | 11.6V |
| | Under Voltage Warning Reconnect Voltage | 12.0V |
| | Discharging Limit Voltage | 10.4V |
| | Over Discharge Disconnect Voltage | 10.4V |
| OTHERS | Over Discharge Reconnect Voltage | 11.6V |
| | Over-Discharge Delay Time | 0.8S |
| | Equalize Duration | 120min |
| | Boost Interval | Not Suitable for Lithium Batteries |
| | Boost Duration | 120min |

State of Charge(SOC)

The battery capacity could be roughly estimated by its voltage .As there are subtle differences in the voltage of each battery,below parameters are for reference only. The voltage needs to be tested at rest(with zero current) after 15 mins of disconnecting from charger &loads.

| Capacity | Voltage |
|----------|--|
| 100% | 13.50V |
| 99% | 13.40V |
| 90% | 13.30V |
| 80% | 13.25V |
| 70% | 13.20V |
| 60% | 13.17V |
| 50% | 13.14V |
| 40% | 13.10V |
| 30% | 13.00V |
| 20% | 12.90V |
| 10% | 12.80V |
| 1% | 10.80V (recommend low voltage disconnect voltage) |
| 0% | 9.5V |

Long-Term Storage

-The battery can be operated in temperature of -20°C to $+60^{\circ}\text{C}$,and a temperature between $+10^{\circ}\text{C}$ to $+35^{\circ}\text{C}$ is ideal fr long-term storage.Store in a fireproof container and away from children.

-For a longer-lasting product, it is best to store your battery at 100% charge level and recharge every three months if it is not going to be used for a long period of time.

Connection Tips

Premise of Connection: To connect in series or /and in parallel, batteries should meet below conditions:

- the same battery capacity(Ah);
- from same brand (as lithium battery from different brands has their special BMS);
- purchased in near time(within one month).

Two Necessary Steps Before Connecting:

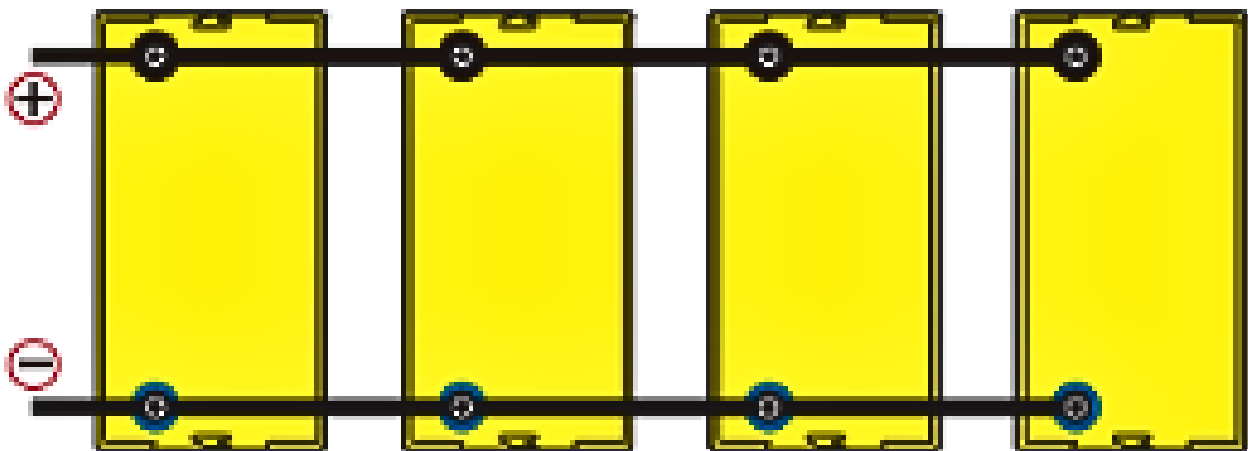
These two steps are necessary in order to reduce the voltage difference between batteries, and through these, the battery system can perform the best of it in series or/and in parallel.

Step 1: Fully charge your batteries separately.

Step 2: Connect your batteries one by one in parallel, and leave them together for 12-24hrs.

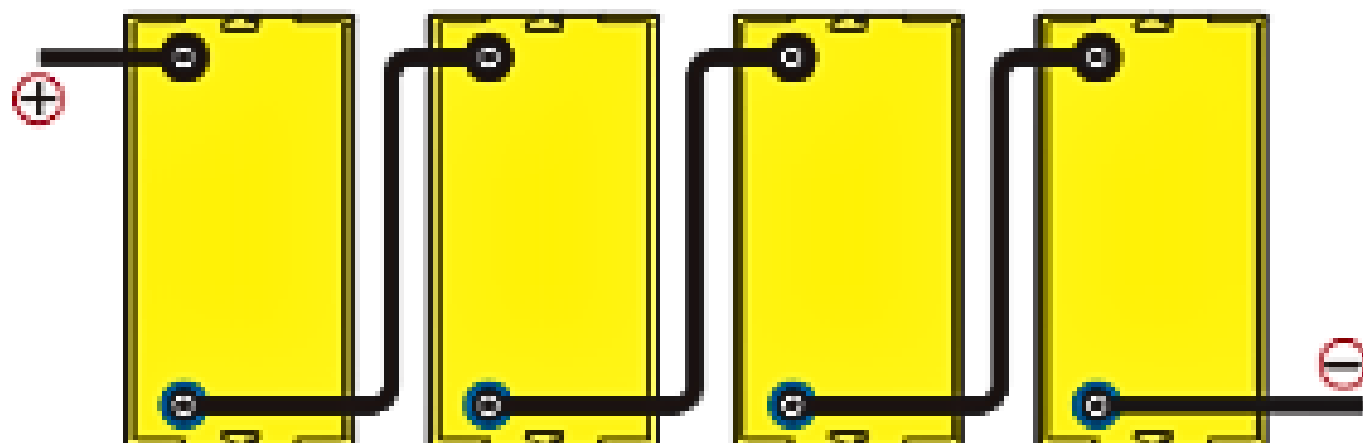
And then, you can connect your batteries in series or/and in parallel.

Parallel connection of batteries



| Capacity of parallel battery | Battery Numbers | Limited Charge Voltage | Discharge Cut-off voltage |
|------------------------------|-----------------|------------------------|---------------------------|
| 12.8V/Capacity*1 | 1PCS | 14.6V | 10.8V |
| 12.8V/Capacity*2 | 2PCS | 14.6V | 10.8V |
| 12.8V/Capacity*3 | 3PCS | 14.6V | 10.8V |
| 12.8V/Capacity*n | n≤10PCS | 14.6V | 10.8V |

Battery in series



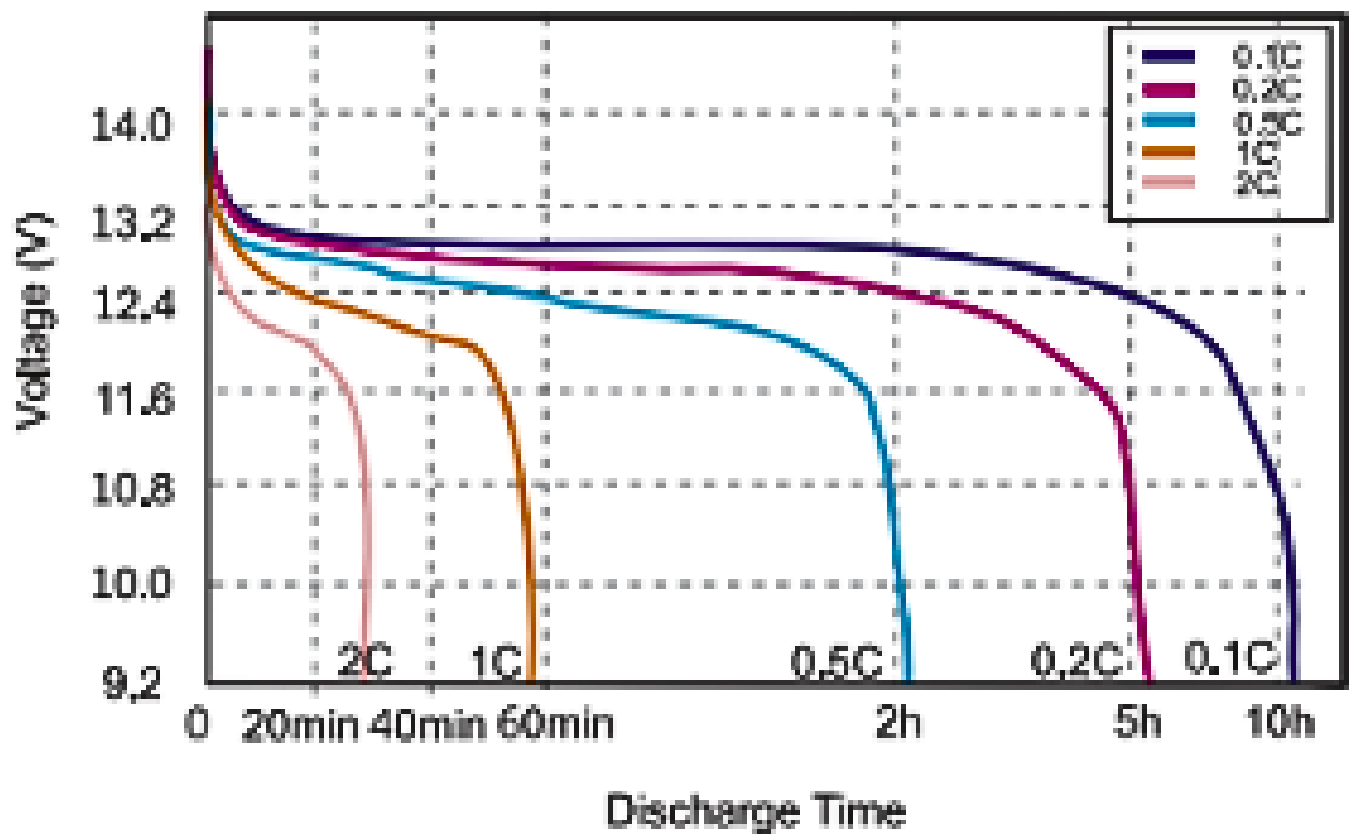
| Inverter/ Charger Type | Battery Numbers | Limited Charge Voltage | Discharge Cut-off voltage |
|---------------------------|--------------------|---------------------------|------------------------------|
| 12V | 1PCS | 14.6V | 10.8V |
| 24V | 2PCS | 29.2V | 21.6V |
| 36V | 3PCS | 43.8V | 32.4V |
| 48V | 4PCS | 58.4V | 43.2V |

Notes for series and parallel connection:

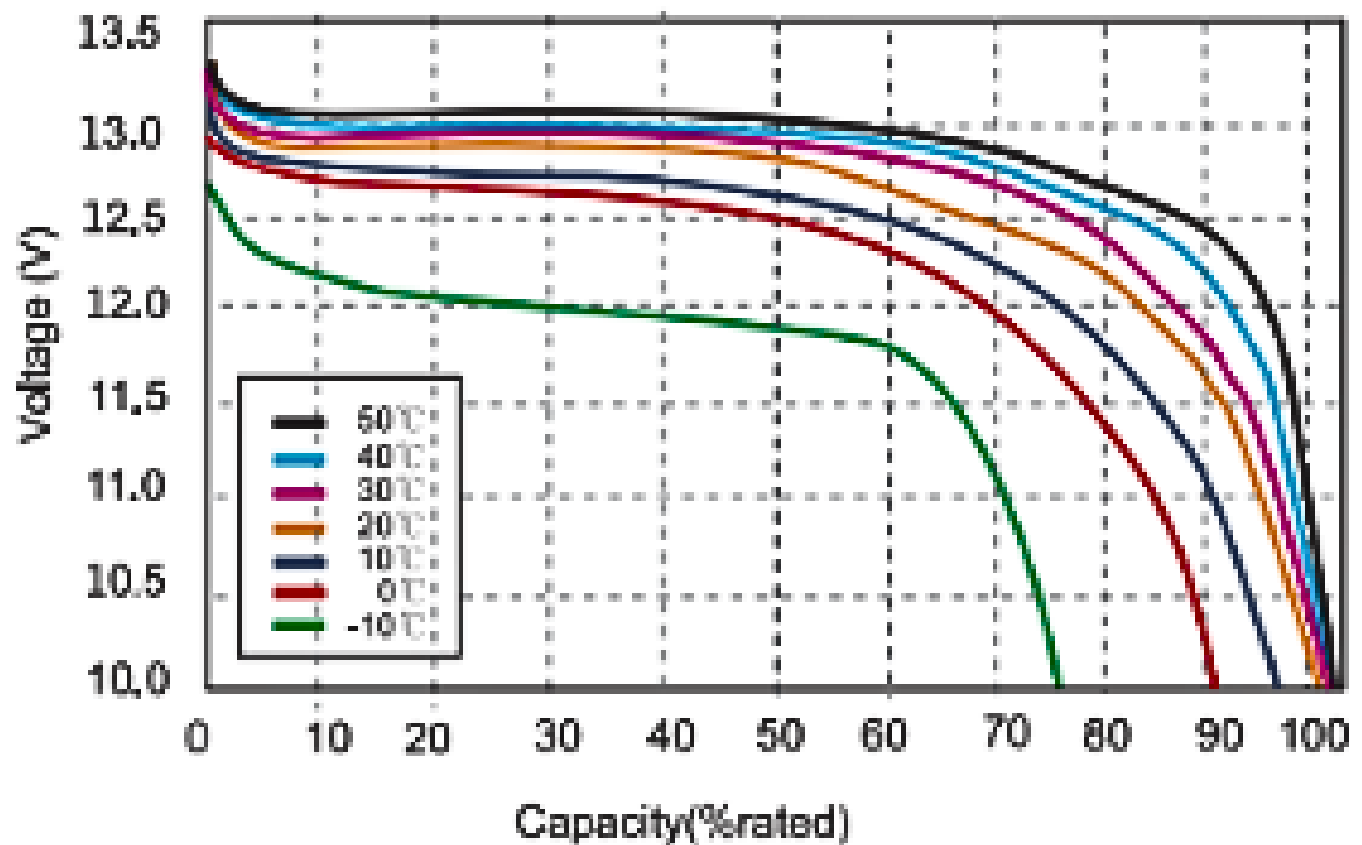
- Fully charge all the battery firstly, then connect them in series or parallel.
- The number of batteries in series is ≤ 4 PCS, and the number of batteries in parallel is ≤ 10 PCS.
- Do not mix in series or parallel with lead-acid batteries or different types of lithium batteries; Only use batteries with the same type and same capacities.
- Battery series and parallel connections need to be charged according to the standard charging voltage in the above table, and a special charger for lithium batteries is recommended; (Follow note as above when selecting proper chargers)

Characteristics of LiFePO₄ Battery

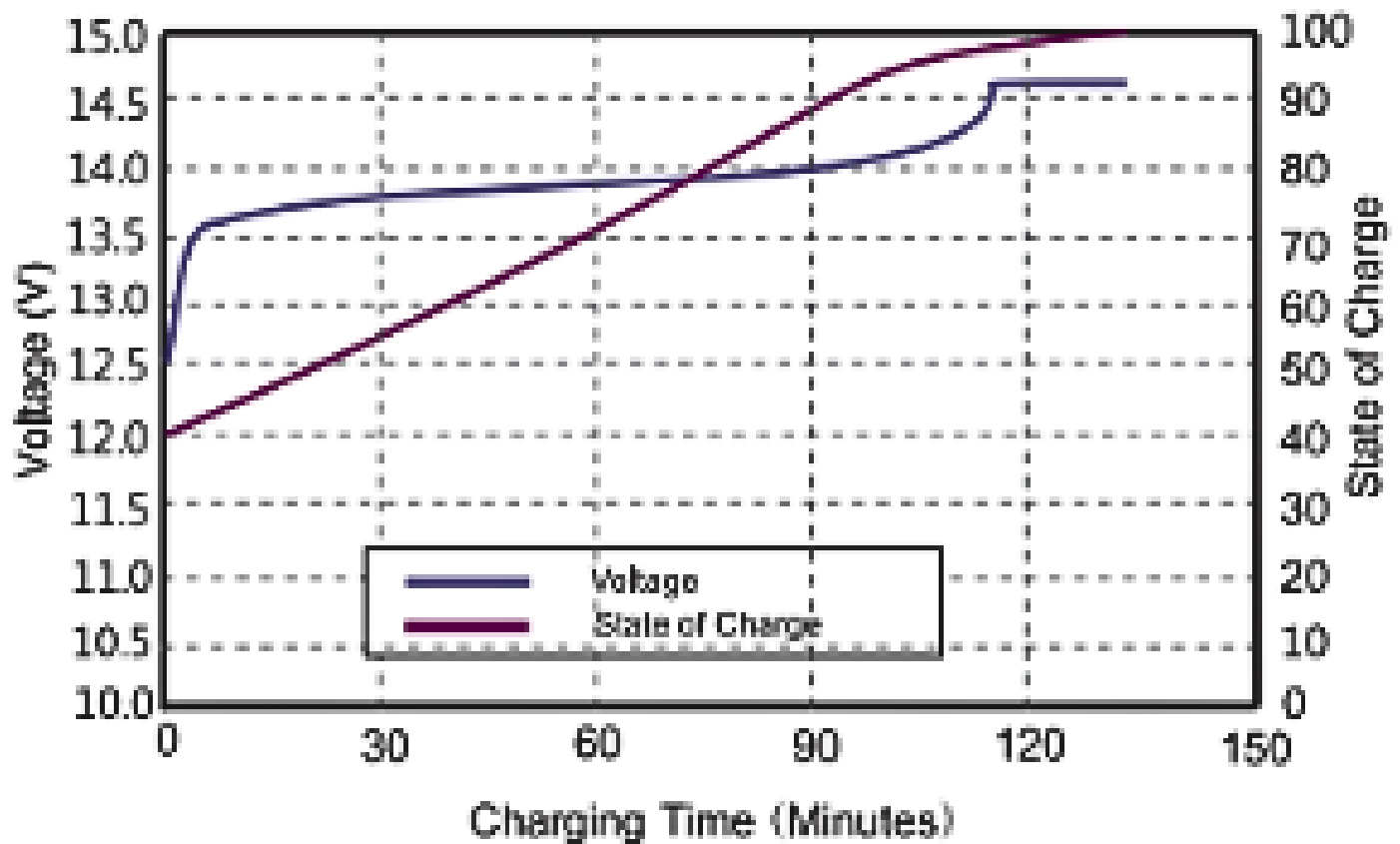
Different Rate Discharge Curve @25°C



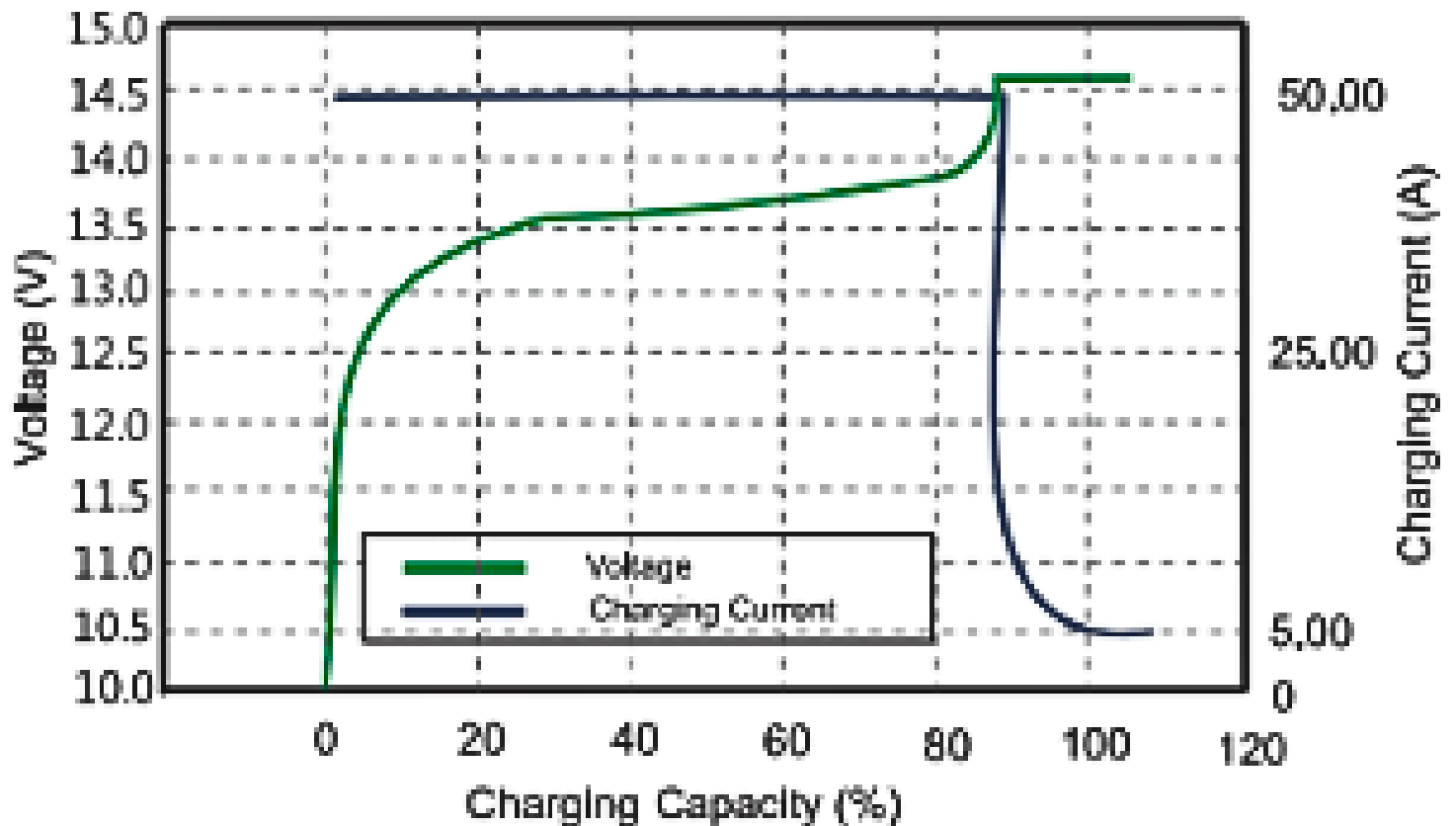
Different Temperature Discharge Curve @0.5C



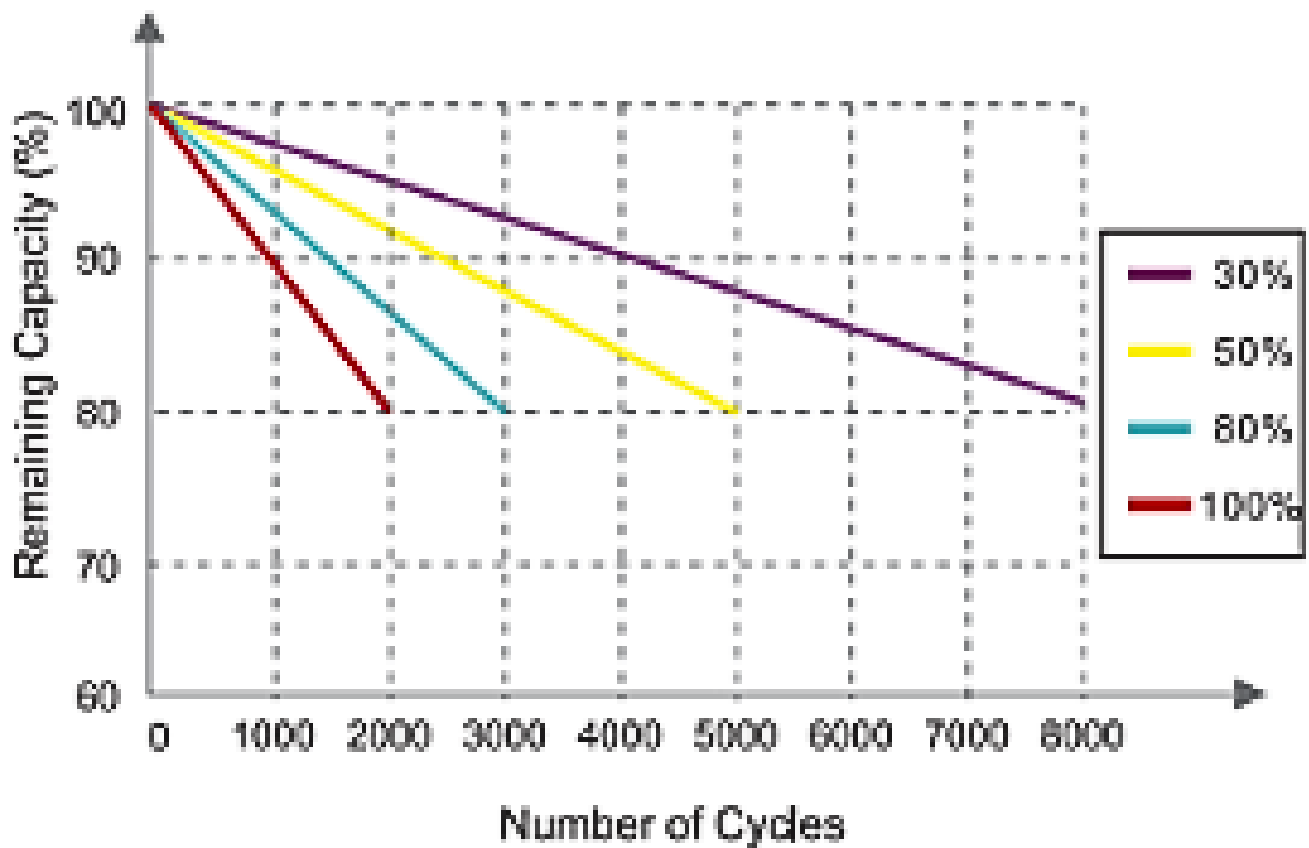
State Charge Curve @0.5C 25°C



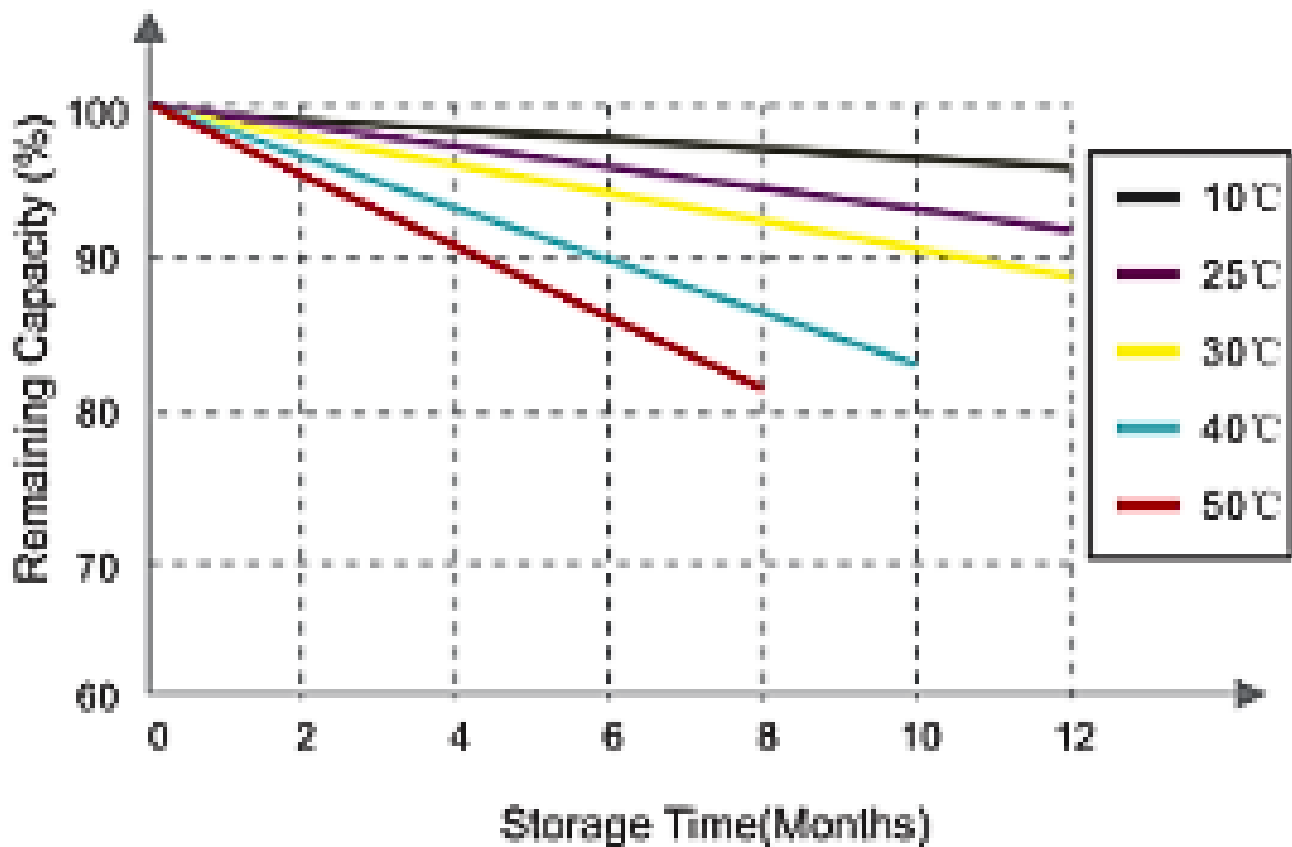
Charging Characteristics @0.5C 25°C



Different DOD Discharge Cycle Life Curve @1C



Different Temperature Self Discharge Curve



Troubleshooting

Solutions to general failures of lithium iron phosphate batteries:

| Problem | Solution |
|--|--|
| The battery pack cannot be discharged properly | <ol style="list-style-type: none">1. Check whether the battery connection is loose or not2. Make Sure the battery terminal posts were connected correctly and firmly3. Switch off the load and switch on again after 3 seconds |
| The battery pack cannot be charged properly | <ol style="list-style-type: none">1. Use chargers with compatible output;2. Only connect to electric appliances with compatible input; |
| The battery heats up when using | <ol style="list-style-type: none">1. Make sure the appliance connected are compatible and not overloaded2. Connect the battery packs correctly and firmly |
| The battery output: "0V" | Use the charger with 0V charging function (it can charge the battery starting from 0V) to charge the battery. After fully charged, the battery can be used normally. |



Warning & Tips.

1. Disassemble or modify the battery is forbidden.
2. Do not reversely connect or short-circuit the positive and negative poles of the battery; do not mix the battery with metal objects avoid short circuit from metal objects touch the positive and negative electrodes of the battery, damaging the battery or even causing danger.
3. It is strictly forbidden to immerse the battery in sea water or throw it into fire.
4. It is strictly prohibited to use chargers that do not meet the requirements for charging.
5. Avoid frequent overcharging. Overcharging will cause the internal temperature rise and harmful to the lithium-ion battery and charger.

HOW TO ACTIVATE THE BATTERY

If the BMS has cut-off the battery for protection, you need to cut off the load of the battery and put the battery aside for 30mins. Then the battery will automatically recover itself to normal voltage and can be used after fully charged.

If the battery is unable to recover itself and its voltage is too low to hold a charge, you can activate it in below two ways:

- 1. Use the charger with 0V charging function (it can charge the battery starting from 0V) to charge the battery. After fully charged, the battery can be used normally.**
- 2. Use another 12V lithium battery to connect in parallel with the battery for a minute to activate the battery (lead-acid battery with voltage more than/equal to 12V and less than/equal to 14.6V will also work). After that, fully charge the battery and it can be used normally.**